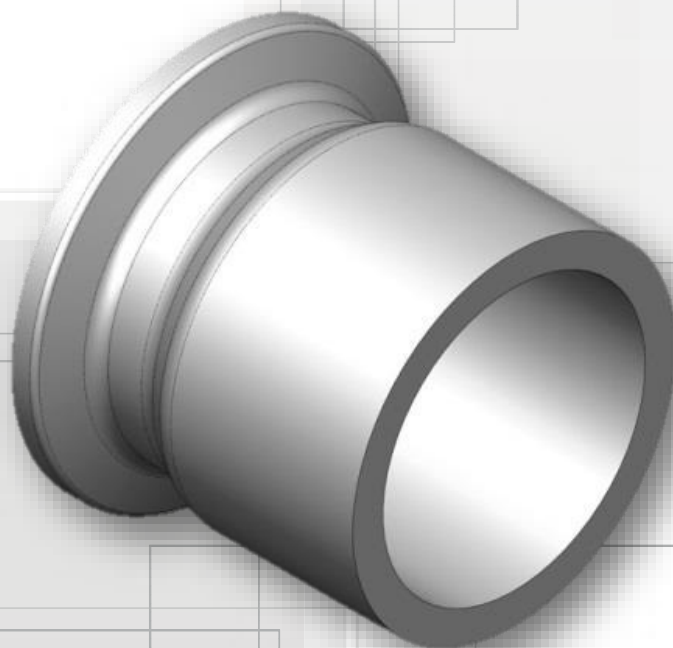


bio-t® Behälterstutzen mit erhöhter Wandstärke

bio-plus® / DIN11864-3 / DIN32676

bio-t® Vessel Ferrule with reinforced wall thickness

bio-plus® / DIN11864-3 / DIN32676



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1 Technische Daten Technical Data

Standard-Baugrößen	nach bio-plus® • DIN04 – DIN100 • ISO06 – ISO100 • OD¼" – OD4" nach DIN11864-3 • DIN10 – DIN100 • ISO08 – ISO80 • OD½" – OD4" nach DIN32676 • DIN04 - DIN200 • ISO06 - ISO200 • OD¼" - OD6"
Werkstoffe	Produktberührt: • 1.4435 BN2 (316L) • Sonderwerkstoffe wie z.B. Hastelloy 2.4602, Titan, 1.4539 etc. gem. Bestellschlüssel
Oberflächen	Produktberührte Oberflächen: • elektropoliert Ra < 0,6µm • andere Oberflächen gem. Bestellschlüssel Nicht produktberührte Oberflächen: • elektropoliert Ra > 1,6µm
Rückverfolgbarkeit	Alle produktberührenden Teile markiert mit Artikelnummer, Werkstoff und Chargennummer
Medien	Gase und Flüssigkeiten
Betriebsdruck	Kundenseitig bei der Behälterberechnung zu prüfen
Normen	Rohranschlussmaße: • DIN (DIN11866 Reihe A) • ISO (DIN11866 Reihe B) • OD (DIN11866 Reihe C)
Zertifikate	Produktberührende Teile: • EN 10204 / 3.1

Standard sizes	acc. bio-plus® • DIN04 – DIN100 • ISO06 – ISO100 • OD¼" – OD4" acc. DIN11864-3 • DIN10 – DIN100 • ISO08 – ISO80 • OD½" – OD4" acc. DIN32676 • DIN04 - DIN200 • ISO06 - ISO200 • OD¼" - OD6"
Material	Medium contacted: • 14435 BN2 (316L) • Special materials e.g. Hastelloy, 2.4602, Titan, 1.4539 etc. acc. ordering key
Surface quality	Medium contacted: • electro polished Ra < 0,6µm • other qualities acc. ordering key Non medium contacted: • electro polished Ra > 1,6µm
Traceability	Product contacted material marked with article no., material and heat no.
Media	Gases and liquids
Operating pressure	Needs to be inspected by the customer during calculation of tank
Applicable standards	Pipe dimensions: • DIN (DIN11866 Series A) • ISO (DIN11866 Series B) • OD (DIN11866 Series C)
Certification	Medium contacted: • EN 10204 / 3.1

2 bio-t® Behälterstutzen mit erhöhter Wandstärke nach bio-plus® (Nutmlemmstutzen) bio-t® Vessel Clamp with reinforced wall thickness acc. bio-plus® (Female Clamp)

	Größe Size	Artikel-Nr. Article-No.	AD [mm]	ID [mm]	D [mm]	S [mm]	L [mm]			Gewicht Weight [kg]
DIN Abmessung DIN Dimension	DIN04	BNKV.D04.Lxxx.G.35.C		4.00	25.00					
	DIN06	BNKV.D06.Lxxx.G.35.C		6.00	25.00					
	DIN08	BNKV.D08.Lxxx.G.35.C		8.00	25.00					
	DIN10	BNKV.D10.Lxxx.G.35.C		10.00	25.00					
	DIN15	BNKV.D15.Lxxx.G.35.C		16.00	50.50					
	DIN20	BNKV.D20.Lxxx.G.35.C		20.00	50.50					
	DIN25	BNKV.D25.Lxxx.G.35.C		26.00	50.50					
	DIN32	BNKV.D32.Lxxx.G.35.C		32.00	64.00					
	DIN40	BNKV.D40.Lxxx.G.35.C		38.00	64.00					
	DIN50	BNKV.D50.Lxxx.G.35.C		50.00	77.50					
	DIN65	BNKV.D65.Lxxx.G.35.C		66.00	91.00					
	DIN80	BNKV.D80.Lxxx.G.35.C		81.00	106.00					
	DIN100	BNKV.D100.Lxxx.G.35.C		100.00	130.00					
ISO Abmessung OD Dimension	ISO06	BNKV.I06.Lxxx.G.35.C		7.00	25.00					
	ISO08	BNKV.I08.Lxxx.G.35.C		10.30	25.00					
	ISO10	BNKV.I10.Lxxx.G.35.C		14.00	50.50					
	ISO15	BNKV.I15.Lxxx.G.35.C		18.10	50.50					
	ISO20	BNKV.I20.Lxxx.G.35.C		23.70	50.50					
	ISO25	BNKV.I25.Lxxx.G.35.C		29.70	50.50					
	ISO32	BNKV.I32.Lxxx.G.35.C		38.40	64.00					
	ISO40	BNKV.I40.Lxxx.G.35.C		44.30	64.00					
	ISO50	BNKV.I50.Lxxx.G.35.C		56.30	77.50					
	ISO65	BNKV.I65.Lxxx.G.35.C		72.10	91.00					
	ISO80	BNKV.I80.Lxxx.G.35.C		84.30	106.00					
	ISO100	BNKV.I100.Lxxx.G.35.C		109.70	144.50					
OD Abmessung OD Dimension	OD $\frac{1}{4}$ "	BNKV.O02.Lxxx.G.35.C		4.57	25.00					
	OD $\frac{3}{8}$ "	BNKV.O03.Lxxx.G.35.C		7.75	25.00					
	OD $\frac{1}{2}$ "	BNKV.O05.Lxxx.G.35.C		9.40	25.00					
	OD $\frac{3}{4}$ "	BNKV.O07.Lxxx.G.35.C		15.75	50.50					
	OD1"	BNKV.O10.Lxxx.G.35.C		22.10	50.50					
	OD1 $\frac{1}{2}$ "	BNKV.O15.Lxxx.G.35.C		34.80	50.50					
	OD2"	BNKV.O20.Lxxx.G.35.C		47.50	64.00					
	OD2 $\frac{1}{2}$ "	BNKV.O25.Lxxx.G.35.C		60.20	77.50					
	OD3"	BNKV.O30.Lxxx.G.35.C		72.90	91.00					
	OD4"	BNKV.O40.Lxxx.G.35.C		97.38	119.00					

3 bio-t® Behälterstutzen mit erhöhter Wandstärke nach bio-plus® (Bundklemmstutzen) bio-t® Vessel Clamp with reinforced wall thickness acc. bio-plus® (Male Clamp)

	Größe Size	Artikel-Nr. Article-No.	AD [mm]	ID [mm]	D [mm]	S [mm]	L [mm]			Gewicht Weight [kg]
DIN Abmessung DIN Dimension	DIN04	BBKV.D04.Lxxx.G.35.C		4.00	25.00					
	DIN06	BBKV.D06.Lxxx.G.35.C		6.00	25.00					
	DIN08	BBKV.D08.Lxxx.G.35.C		8.00	25.00					
	DIN10	BBKV.D10.Lxxx.G.35.C		10.00	25.00					
	DIN15	BBKV.D15.Lxxx.G.35.C		16.00	50.50					
	DIN20	BBKV.D20.Lxxx.G.35.C		20.00	50.50					
	DIN25	BBKV.D25.Lxxx.G.35.C		26.00	50.50					
	DIN32	BBKV.D32.Lxxx.G.35.C		32.00	64.00					
	DIN40	BBKV.D40.Lxxx.G.35.C		38.00	64.00					
	DIN50	BBKV.D50.Lxxx.G.35.C		50.00	77.50					
	DIN65	BBKV.D65.Lxxx.G.35.C		66.00	91.00					
	DIN80	BBKV.D80.Lxxx.G.35.C		81.00	106.00					
	DIN100	BBKV.D100.Lxxx.G.35.C		100.00	130.00					
ISO Abmessung ISO Dimension	ISO06	BBKV.I06.Lxxx.G.35.C		7.00	25.00					
	ISO08	BBKV.I08.Lxxx.G.35.C		10.30	25.00					
	ISO10	BBKV.I10.L050.G.35.C		14.00	50.50					
	ISO15	BBKV.I15.L050.G.35.C		18.10	50.50					
	ISO20	BBKV.I20.L050.G.35.C		23.70	50.50					
	ISO25	BBKV.I25.L050.G.35.C		29.70	50.50					
	ISO32	BBKV.I32.L050.G.35.C		38.40	64.00					
	ISO40	BBKV.I40.L060.G.35.C		44.30	64.00					
	ISO50	BBKV.I50.L060.G.35.C		56.30	77.50					
	ISO65	BBKV.I65.L060.G.35.C		72.10	91.00					
	ISO80	BBKV.I80.L060.G.35.C		84.30	106.00					
	ISO100	BBKV.I100.L075.G.35.C		109.70	144.50					
OD Abmessung OD Dimension	OD $\frac{1}{4}$ "	BBKV.O02.Lxxx.G.35.C		4.57	25.00					
	OD $\frac{3}{8}$ "	BBKV.O03.Lxxx.G.35.C		7.75	25.00					
	OD $\frac{1}{2}$ "	BBKV.O05.Lxxx.G.35.C		9.40	25.00					
	OD $\frac{3}{4}$ "	BBKV.O07.Lxxx.G.35.C		15.75	50.50					
	OD1"	BBKV.O10.Lxxx.G.35.C		22.10	50.50					
	OD1 $\frac{1}{2}$ "	BBKV.O15.Lxxx.G.35.C		34.80	50.50					
	OD2"	BBKV.O20.Lxxx.G.35.C		47.50	64.00					
	OD2 $\frac{1}{2}$ "	BBKV.O25.Lxxx.G.35.C		60.20	77.50					
	OD3"	BBKV.O30.Lxxx.G.35.C		72.90	91.00					
	OD4"	BBKV.O40.Lxxx.G.35.C		97.38	119.00					

**4 bio-t® Behälterstutzen mit erhöhter Wandstärke
nach DIN11864-3 (Nutmlemmstutzen)**
**bio-t® Vessel Clamp with reinforced wall thickness
acc. DIN11864-3 (Female Clamp)**

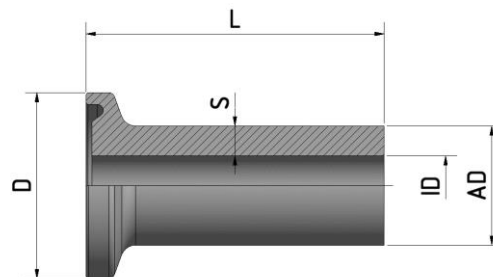
	Größe Size	Artikel-Nr. Article-No.	AD [mm]	ID [mm]	D [mm]	S [mm]	L [mm]			Gewicht Weight [kg]
DIN Abmessung DIN Dimension	DIN10	ANKV.D10.Lxxx.G.35.C		10.00	34.00					
	DIN15	ANKV.D15.Lxxx.G.35.C		16.00	34.00					
	DIN20	ANKV.D20.Lxxx.G.35.C		20.00	50.50					
	DIN25	ANKV.D25.Lxxx.G.35.C		26.00	50.50					
	DIN32	ANKV.D32.Lxxx.G.35.C		32.00	50.50					
	DIN40	ANKV.D40.Lxxx.G.35.C		38.00	64.00					
	DIN50	ANKV.D50.Lxxx.G.35.C		50.00	77.50					
	DIN65	ANKV.D65.Lxxx.G.35.C		66.00	91.00					
	DIN80	ANKV.D80.Lxxx.G.35.C		81.00	106.00					
	DIN100	ANKV.D100.Lxxx.G.35.C		100.00	130.00					
ISO Abmessung ISO Dimension	ISO08	ANKV.I08.Lxxx.G.35.C		10.30	34.00					
	ISO10	ANKV.I10.Lxxx.G.35.C		14.00	34.00					
	ISO15	ANKV.I15.Lxxx.G.35.C		18.10	34.00					
	ISO20	ANKV.I20.Lxxx.G.35.C		23.70	50.50					
	ISO25	ANKV.I25.Lxxx.G.35.C		29.70	50.50					
	ISO32	ANKV.I32.Lxxx.G.35.C		38.40	64.00					
	ISO40	ANKV.I40.Lxxx.G.35.C		44.30	64.00					
	ISO50	ANKV.I50.Lxxx.G.35.C		56.30	91.00					
	ISO65	ANKV.I65.Lxxx.G.35.C		72.10	106.00					
	ISO80	ANKV.I80.Lxxx.G.35.C		84.30	119.00					
OD Abmessung OD Dimension	OD1½"	ANKV.O05.Lxxx.G.35.C		9.40	34.00					
	OD¾"	ANKV.O07.Lxxx.G.35.C		15.75	34.00					
	OD1"	ANKV.O10.Lxxx.G.35.C		22.10	50.50					
	OD1½"	ANKV.O15.Lxxx.G.35.C		34.80	64.00					
	OD2"	ANKV.O20.Lxxx.G.35.C		47.50	77.50					
	OD2½"	ANKV.O25.Lxxx.G.35.C		60.20	91.00					
	OD3"	ANKV.O30.Lxxx.G.35.C		72.90	106.00					
	OD4"	ANKV.O40.Lxxx.G.35.C		97.38	130.00					

**5 bio-t® Behälterstutzen mit erhöhter Wandstärke
nach DIN11864-3 (Bundklemmstutzen)**
**bio-t® Vessel Clamp with reinforced wall thickness
acc. DIN11864-3 (Male Clamp)**

	Größe Size	Artikel-Nr. Article-No.	AD [mm]	ID [mm]	D [mm]	S [mm]	L [mm]			Gewicht Weight [kg]
DIN Abmessung DIN Dimension	DIN10	ABKV.D10.Lxxx.G.35.C		10.00	34.00					
	DIN15	ABKV.D15.Lxxx.G.35.C		16.00	34.00					
	DIN20	ABKV.D20.Lxxx.G.35.C		20.00	50.50					
	DIN25	ABKV.D25.Lxxx.G.35.C		26.00	50.50					
	DIN32	ABKV.D32.Lxxx.G.35.C		32.00	50.50					
	DIN40	ABKV.D40.Lxxx.G.35.C		38.00	64.00					
	DIN50	ABKV.D50.Lxxx.G.35.C		50.00	77.50					
	DIN65	ABKV.D65.Lxxx.G.35.C		66.00	91.00					
	DIN80	ABKV.D80.Lxxx.G.35.C		81.00	106.00					
	DIN100	ABKV.D100.Lxxx.G.35.C		100.00	130.00					
ISO Abmessung ISO Dimension	ISO08	ABKV.I08.Lxxx.G.35.C		10.30	34.00					
	ISO10	ABKV.I10.Lxxx.G.35.C		14.00	34.00					
	ISO15	ABKV.I15.Lxxx.G.35.C		18.10	34.00					
	ISO20	ABKV.I20.Lxxx.G.35.C		23.70	50.50					
	ISO25	ABKV.I25.Lxxx.G.35.C		29.70	50.50					
	ISO32	ABKV.I32.Lxxx.G.35.C		38.40	64.00					
	ISO40	ABKV.I40.Lxxx.G.35.C		44.30	64.00					
	ISO50	ABKV.I50.Lxxx.G.35.C		56.30	91.00					
	ISO65	ABKV.I65.Lxxx.G.35.C		72.10	106.00					
	ISO80	ABKV.I80.Lxxx.G.35.C		84.30	119.00					
OD Abmessung OD Dimension	OD1½"	ABKV.O05.Lxxx.G.35.C		9.40	34.00					
	OD3¼"	ABKV.O07.Lxxx.G.35.C		15.75	34.00					
	OD1"	ABKV.O10.Lxxx.G.35.C		22.10	50.50					
	OD1½"	ABKV.O15.Lxxx.G.35.C		34.80	64.00					
	OD2"	ABKV.O20.Lxxx.G.35.C		47.50	77.50					
	OD2½"	ABKV.O25.Lxxx.G.35.C		60.20	91.00					
	OD3"	ABKV.O30.Lxxx.G.35.C		72.90	106.00					
	OD4"	ABKV.O40.Lxxx.G.35.C		97.38	130.00					

6 bio-t® Behälterstutzen mit erhöhter Wandstärke nach DIN32676

bio-t® Vessel Ferrule with reinforced wall thickness acc. DIN32676



	Größe Size	Artikel-Nr. Article-No.	AD [mm]	ID [mm]	D [mm]	S [mm]	L [mm]			Gewicht Weight [kg]
DIN Abmessung DIN Dimension	DIN04	TCSV.D04.L040.G.35.C	12.00	4.00	25.00	4.00	40.00			
	DIN06	TCSV.D06.L040.G.35.C	14.00	6.00	25.00	4.00	40.00			
	DIN08	TCSV.D08.L040.G.35.C	16.00	8.00	25.00	4.00	40.00			
	DIN10	TCSV.D10.L040.G.35.C	18.00	10.00	34.00	4.00	40.00			
	DIN15	TCSV.D15.L050.G.35.C	24.00	16.00	34.00	4.00	50.00			
	DIN20	TCSV.D20.L050.G.35.C	28.00	20.00	34.00	4.00	50.00			
	DIN25	TCSV.D25.L050.G.35.C	34.00	26.00	50.50	4.00	50.00			
	DIN32	TCSV.D32.L050.G.35.C	40.00	32.00	50.50	4.00	50.00			
	DIN40	TCSV.D40.L050.G.35.C	47.00	38.00	50.50	4.50	50.00			
	DIN50	TCSV.D50.L060.G.35.C	60.00	50.00	64.00	5.00	60.00			
	DIN65	TCSV.D65.L060.G.35.C	76.00	66.00	91.00	5.00	60.00			
	DIN80	TCSV.D80.L060.G.35.C	91.00	81.00	106.00	5.00	60.00			
	DIN100	TCSV.D100.L075.G.35.C	112.00	100.00	119.00	6.00	75.00			
	DIN125	TCSV.D125.L075.G.35.C	137.00	125.00	155.00	6.00	75.00			
	DIN150	TCSV.D150.L075.G.35.C	162.00	150.00	183.00	6.00	75.00			
	DIN200	TCSV.D200.L075.G.35.C	212.00	200.00	233.50	6.00	75.00			
ISO Abmessung ISO Dimension	ISO06	TCSV.I06.L040.G.35.C	15.00	7.00	25.00	4.00	40.00			
	ISO08	TCSV.I08.L040.G.35.C	18.30	10.30	25.00	4.00	40.00			
	ISO10	TCSV.I10.L050.G.35.C	22.00	14.00	25.00	4.00	50.00			
	ISO15	TCSV.I15.L050.G.35.C	26.10	18.10	50.50	4.00	50.00			
	ISO20	TCSV.I20.L050.G.35.C	31.70	23.70	50.50	4.00	50.00			
	ISO25	TCSV.I25.L050.G.35.C	37.70	29.70	50.50	4.00	50.00			
	ISO32	TCSV.I32.L050.G.35.C	47.40	38.40	64.00	4.50	50.00			
	ISO40	TCSV.I40.L060.G.35.C	54.30	44.30	64.00	5.00	60.00			
	ISO50	TCSV.I50.L060.G.35.C	66.30	56.30	77.50	5.00	60.00			
	ISO65	TCSV.I65.L060.G.35.C	82.10	72.10	91.00	5.00	60.00			
	ISO80	TCSV.I80.L060.G.35.C	94.30	84.30	106.00	5.00	60.00			
	ISO100	TCSV.I100.L075.G.35.C	121.70	109.70	130.00	6.00	75.00			
	ISO125	TCSV.I125.L075.G.35.C	146.50	134.50	155.00	6.00	75.00			
	ISO150	TCSV.I150.L075.G.35.C	175.10	163.10	183.00	6.00	75.00			
	ISO200	TCSV.I200.L075.G.35.C	225.90	213.90	233.50	6.00	75.00			

	Größe Size	Artikel-Nr. Article-No.	AD [mm]	ID [mm]	D [mm]	S [mm]	L [mm]			Gewicht Weight [kg]
OD Abmessung OD Dimension	OD $\frac{1}{4}$ "	TCSV.O02.Lxxx.G.35.C		4.57	25.00					
	OD $\frac{3}{8}$ "	TCSV.O03.Lxxx.G.35.C		7.75	25.00					
	OD $\frac{1}{2}$ "	TCSV.O05.Lxxx.G.35.C		9.40	25.00					
	OD $\frac{3}{4}$ "	TCSV.O07.Lxxx.G.35.C		15.75	25.00					
	OD1"	TCSV.O10.Lxxx.G.35.C		22.10	50.50					
	OD1 $\frac{1}{2}$ "	TCSV.O15.Lxxx.G.35.C		34.80	50.50					
	OD2"	TCSV.O20.L060.G.35.C	57.50	47.50	64.00	5.00	60.00			
	OD2 $\frac{1}{2}$ "	TCSV.O25.Lxxx.G.35.C		60.20	77.50					
	OD3"	TCSV.O30.Lxxx.G.35.C		72.90	91.00					
	OD4"	TCSV.O40.Lxxx.G.35.C		97.38	119.00					
	OD6"	TCSV.O60.Lxxx.G.35.C		146.86	167.00					

7 Bestellschlüssel Ordering Key

1. Artikel / Article

BNKV	bio-plus® Nutklemmstutzen mit erhöhter Wandstärke / bio-plus® Female Clamp with reinforced wall thickness
BBKV	bio-plus® Bundklemmstutzen mit erhöhter Wandstärke / bio-plus® Male Clamp with reinforced wall thickness
ANKV	DIN11864 Nutklemmstutzen mit erhöhter Wandstärke / Aseptic Female Clamp with reinforced wall thickness
ABKV	DIN11864 Bundklemmstutzen mit erhöhter Wandstärke / Aseptic Male Clamp with reinforced wall thickness
TCSV	DIN32676 TC Stutzen mit erhöhter Wandstärke / DIN32676 TC Ferrule with reinforced wall thickness

2. Norm / Standard

D	DIN Abmessung / DIN dimension
I	ISO Abmessung / ISO dimension
O	OD Abmessung / OD dimension

2.1 Nennweite / Nominal Size

(siehe Rohranschlussstabelle 010 /
see Table of Pipe Connections 010)

02	DN02 Nennweite / DN02 Nominal Size
03	DN03 Nennweite / DN03 Nominal Size
04	DN04 Nennweite / DN04 Nominal Size
06	DN06 Nennweite / DN06 Nominal Size
08	DN08 Nennweite / DN08 Nominal Size
10	DN10 Nennweite / DN10 Nominal Size
15	DN15 Nennweite / DN15 Nominal Size
20	DN20 Nennweite / DN20 Nominal Size
25	DN25 Nennweite / DN25 Nominal Size
30	DN30 Nennweite / DN30 Nominal Size
32	DN32 Nennweite / DN32 Nominal Size
40	DN40 Nennweite / DN40 Nominal Size
50	DN50 Nennweite / DN50 Nominal Size
65	DN65 Nennweite / DN65 Nominal Size
80	DN80 Nennweite / DN80 Nominal Size
100	DN100 Nennweite / DN100 Nominal Size

3. Länge / Length

L000	Länge / Length [mm]
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4. Zusatzinformation / Additional Information

G	Gerade / Straight
W00	Winkel / Angle [°]
R000	Radius [mm]

5. Material / Material

35	1.4435 BN2
39	1.4539
22	2.4602 (Hastelloy C22)

6. Oberfläche / Surface

C
E

Innenoberfläche Ra<0.6; electropoliert / Internal Surface Ra<0.6; electropolished

Innenoberfläche Ra<0.4; electropoliert / Internal Surface Ra<0.4; electropolished

Behälterstutzen konisch öffnend - Komplettbaugruppe Vessel Ferrule conical opening - Complete Assembly

Bestellbeispiel / Ordering example: TCKO.I25.G050.35.C

TCSV	I25	L050	G	35	C
1	2	3	4	5	6

8 Rohranschluss-Tabelle 010

Table of Pipe Connections 010

Nennweite Nominal Size	DIN 11866		
	Reihe A (DIN) Series A (DIN)	Reihe B (ISO) Series B (ISO)	Reihe C (OD) Series C (OD)
02			ø6.35x0.89
03			ø9.53x0.89
04	ø6.00x1.00		
06	ø8.00x1.00	ø10.20x1.60	
08	ø10.00x1.00	ø13.50x1.60	
10	ø13.00x1.50	ø17.20x1.60	ø25.40x1.65
15	ø19.00x1.50	ø21.30x1.60	ø38.10x1.65
20	ø23.00x1.50	ø26.90x1.60	ø50.80x1.65
25	ø29.00x1.50	ø33.70x2.00	ø63.50x1.65
30			ø76.20x1.65
32	ø35.00x1.50	ø42.40x2.00	
40	ø41.00x1.50	ø48.30x2.00	ø101.60x2.11
50	ø53.00x1.50	ø60.30x2.00	
65	ø70.00x2.00	ø76.10x2.00	
80	ø85.00x2.00	ø88.90x2.30	ø203.20x2.77
100	ø104.00x2.00	ø114.30x2.30	

Maß- und Konstruktionsänderungen vorbehalten. Revisionsdatum: 06/18
 Specifications and design are subject to change without notice. Date of revision: 06/18